

**ISAQUARTZ**

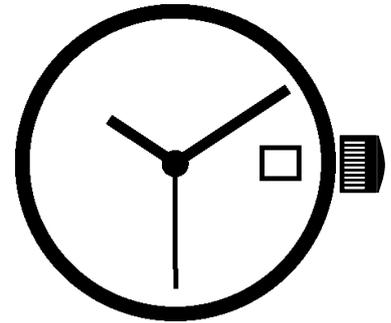
Cal 330 / 103



SWISS MADE

FAR EAST ASSEMBLY

10 1/2 '''  
23.30 mm  
H. 2.50



CASING GUIDE

BASIC  
3 HANDS  
DATE

28

Date by  
Window  
(Big Date Available)



Strong motor  
(optional)

EOL

End Of Life

**ISASWISS**  
WATCH MECHANISMS

In conformity with RoHS standard

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SPEP	PICTURE	DESCRIPTION	INFORMATION
<b>First step</b>			
Visual control		<ol style="list-style-type: none"> <li>1) Dial check</li> <li>2) Hands check</li> <li>3) Case check</li> <li>4) Handsetting stem check</li> </ol>	No pit, dust, fingerprints, discoloration, good flatness / linearity
Put dial and hands		<ol style="list-style-type: none"> <li>1) Pull handsetting stem on position 3.</li> <li>2) Remove sample hands.</li> <li>3) Put and lock the dial.</li> <li>4) Turn the crown counterclockwise until date change.</li> <li>5) Put hour and minute hands pointing 12:00.</li> <li>6) Put handsetting stem on position 2.</li> </ol>	<p><b>TRT01-65</b></p> 
Hand-setting stem		<ol style="list-style-type: none"> <li>1) Remove handsetting stem.</li> <li>2) Cut handsetting stem then stick crown.</li> </ol> <p>Comment: Always remove handsetting stem on position 2.</p> <p><b>Movement is ready.</b></p>	<p><b>TRT02-09</b></p> 
<b>Casing</b>			
Movement casing		Put the movement into the case by avoiding shocks on the case.	
Hand-setting stem		Put handsetting stem.	
Casing ring or Casing bridles		<p>Put the ring.</p> <p><b>OR</b></p> <ol style="list-style-type: none"> <li>1) Put the two casing bridles provided.</li> <li>2) Screw the two casing bridles in order to lock movement into the case.</li> </ol>	

**330 / 103****SWISS MADE****FAR EAST ASSEMBLY****10 1/2'''****23.30 mm**

STEP	PICTURE	DESCRIPTION	INFORMATION
<b>Hand-setting stem checking</b>		Check the smooth rotation of the crown and the different positions of handsetting stem.	
<b>Case back</b>		Put case back in order to close the case.	
<b>Control and settings</b>			
<b>Cleanliness</b>		Check cleanliness of the watch (interior and exterior).	
<b>Waterproofness</b>		If necessary check waterproofness of the case.	
<b>Setting date</b>		Pull handsetting stem on position 2. Turn crown clockwise in order to set the date.	Be careful : Quick correction of the date is not possible between « 9 pm » and « 00:30 ».

In conformity with RoHS standard

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**ISASWISS**  
WATCH MECHANISMS[www.isaswiss.com](http://www.isaswiss.com)ISA SWISS S.A.  
Champ-Nauger 2  
CH -2416 Les Brenets  
Switzerland  
Tél +41 (0)32 930 80 85  
Fax +41 (0)32 930 80 86ISA PACIFIC Co. Ltd.  
Room 1605, Eastern Center  
1065 King's Road, Quarry Bay,  
Hong-Kong  
Tél +852 21 68 33 88  
Fax +852 25 18 30 33